

NOTES:

1) MATERIAL:

HOUSING: GLASS FILLED NYLON, UL94V-0, COLOR: BLACK  
 INSULATOR: GLASS FILLED NYLON, UL94V-0, COLOR: BLACK  
 TERMINALS: PHOSPHOR BRONZE: .012/ 0.30 THICK

2) FINISH:

TERMINALS:

SELECT GOLD IN CONTACT AREA: 50 MICROINCHES/ 1.27 MICROMETERS MIN.,  
 \*SELECT TIN IN PC TAIL AREA: 100 MICROINCHES/ 2.54 MICROMETERS MIN.,  
 WITH OVERALL NICKEL UNDERPLATE: 50 MICROINCHES/ 1.27 MICROMETERS MIN.  
 \*THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO RoHS  
 DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC".  
 CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT WITH TIN-LEAD  
 IN THE PC TAIL AREA.

3) PRODUCT SPECIFICATION AND PROCESSING PARAMETERS: PS-43223-001.

4) PACKAGING SPECIFICATION:

UNSHIELDED CONNECTOR ASSEMBLIES PACKAGED IN TRAYS PER MOLEX  
 PACKAGING SPECIFICATION PK-43249-004.

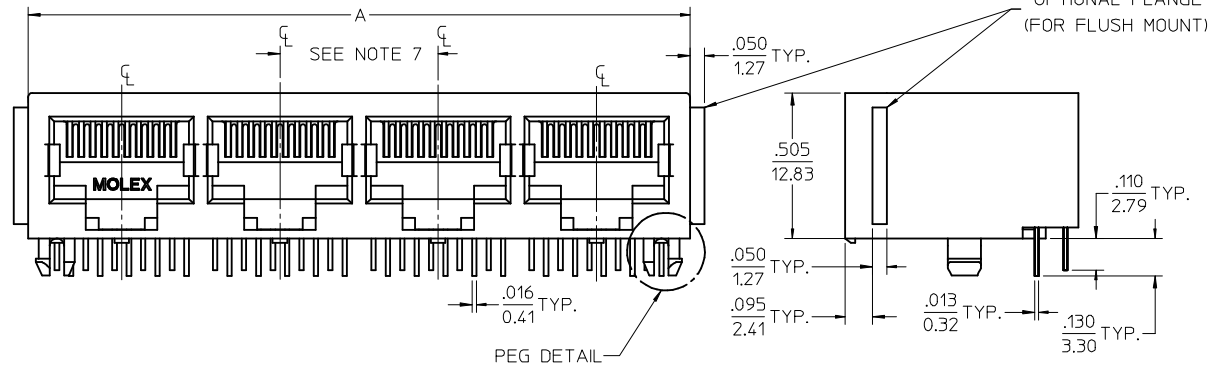
5) SEE SHEETS 4-6 FOR P.C. BOARD LAYOUTS.

6) SEE SHEET 2 FOR THE SHIELDED JACK ASSEMBLY.

7) FOR 6 CIRCUIT JACKS CENTERLINE TO CENTERLINE SPACING IS .448/ 11.38,  
 FOR 8 CIRCUIT JACKS CENTERLINE TO CENTERLINE SPACING IS .550/ 13.97.

8) ALL UNTOLERANCED DIMENSIONS ARE SHOWN FOR REFERENCE ONLY.

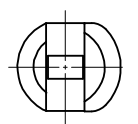
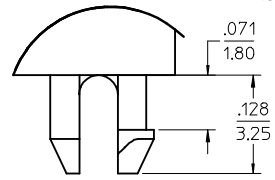
9) THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC  
 SPECIFICATION PS-45499-002.



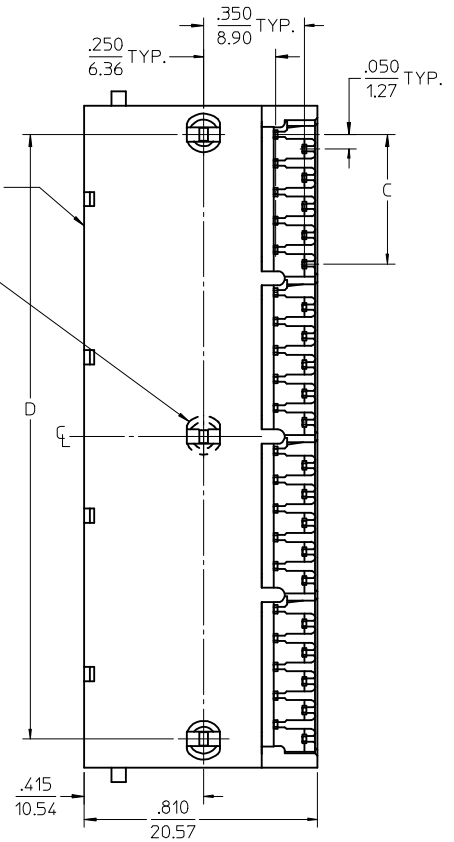
4 PORT 8 LOADED  
 10 JACK SHOWN

UNSHIELDED GANGED JACK ASSEMBLY  
 SEE SHEET 3

CENTER PEG  
 (8 PORT ASSY. ONLY)



SNAP-FIT  
 PEG DETAIL  
 SCALE 8:1



6 CIRCUIT HOUSING

CIRCUIT SIZE	NO. OF PORTS	DIM. A	DIM. C	DIM. D
6	2	.985 (25.02)	.250 (6.35)	.848 (21.54)
4	2	.985 (25.02)	.150 (3.81)	.848 (21.54)
2	2	.985 (25.02)	.050 (1.27)	.848 (21.54)
6	3	1.433 (36.40)	.250 (6.35)	1.296 (32.92)
4	3	1.433 (36.40)	.150 (3.81)	1.296 (32.92)
2	3	1.433 (36.40)	.050 (1.27)	1.296 (32.92)
6	4	1.881 (47.78)	.250 (6.35)	1.744 (44.30)
4	4	1.881 (47.78)	.150 (3.81)	1.744 (44.30)
2	4	1.881 (47.78)	.050 (1.27)	1.744 (44.30)
6	5	2.329 (59.16)	.250 (6.35)	2.192 (55.68)
4	5	2.329 (59.16)	.150 (3.81)	2.192 (55.68)
2	5	2.329 (59.16)	.050 (1.27)	2.192 (55.68)
6	6	2.777 (70.54)	.250 (6.35)	2.640 (67.06)
4	6	2.777 (70.54)	.150 (3.81)	2.640 (67.06)
2	6	2.777 (70.54)	.050 (1.27)	2.640 (67.06)
6	8	3.673 (93.29)	.250 (6.35)	3.536 (89.81)
4	8	3.673 (93.29)	.150 (3.81)	3.536 (89.81)
2	8	3.673 (93.29)	.050 (1.27)	3.536 (89.81)

8 CIRCUIT HOUSING

CIRCUIT SIZE	NO. OF PORTS	DIM. A	DIM. C	DIM. D
10	2	1.200 (30.48)	.450 (11.43)	1.000 (25.40)
8	2	1.200 (30.48)	.350 (8.89)	1.000 (25.40)
6	2	1.200 (30.48)	.250 (6.35)	1.000 (25.40)
10	3	1.750 (44.45)	.450 (11.43)	1.550 (39.37)
8	3	1.750 (44.45)	.350 (8.89)	1.550 (39.37)
6	3	1.750 (44.45)	.250 (6.35)	1.550 (39.37)
4	3	1.750 (44.45)	.150 (3.81)	1.550 (39.37)
10	4	2.300 (58.42)	.450 (11.43)	2.100 (53.34)
8	4	2.300 (58.42)	.350 (8.89)	2.100 (53.34)
4	4	2.300 (58.42)	.150 (3.81)	2.100 (53.34)
4	5	2.850 (72.39)	.450 (11.43)	2.650 (67.31)
10	5	2.850 (72.39)	.350 (8.89)	2.650 (67.31)
8	5	2.850 (72.39)	.250 (6.35)	2.650 (67.31)
10	6	3.400 (86.36)	.450 (11.43)	3.200 (81.28)
8	6	3.400 (86.36)	.350 (8.89)	3.200 (81.28)
10	8	4.500 (114.30)	.450 (11.43)	4.300 (109.22)
8	8	4.500 (114.30)	.350 (8.89)	4.300 (109.22)

ADD BLOCK TOL  
 EC NO: UCP2009-0477  
 2008/09/05  
 DRWN: BELL  
 2008/09/11  
 CHKD: BELL  
 APPR: FSMITH  
 2008/09/11

DESCRIPTION

REV: K1

QUALITY SYMBOLS

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± .15	± .005
3 PLACES	± .10	± .003
2 PLACES	± 0.38	± .015
1 PLACE	± .10	± .004

ANGULAR ±1/2°

DRAFT WHERE APPLICABLE  
 MUST REMAIN  
 WITHIN DIMENSIONS

DIMENSION STYLE  
 IN/MM

SCALE  
 3:1

DESIGN UNITS  
 INCH

THIRD ANGLE PROJECTION

DRAWN BY  
 JTR

DATE  
 1993/10/18

CHECKED BY  
 JTR

DATE  
 1993/10/18

APPROVED BY  
 RAS

DATE  
 1993/10/18

MATERIAL NO.  
 SEE SHTS 3

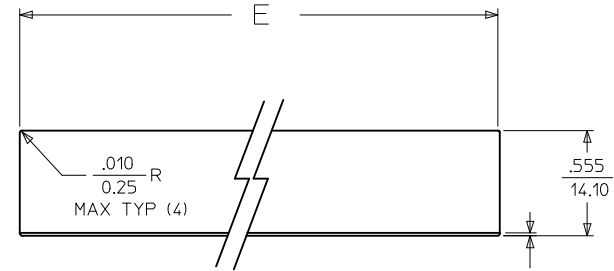
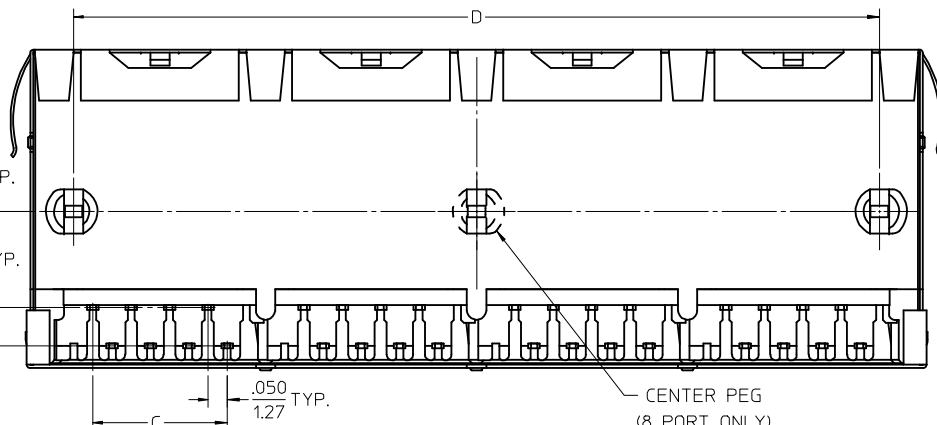
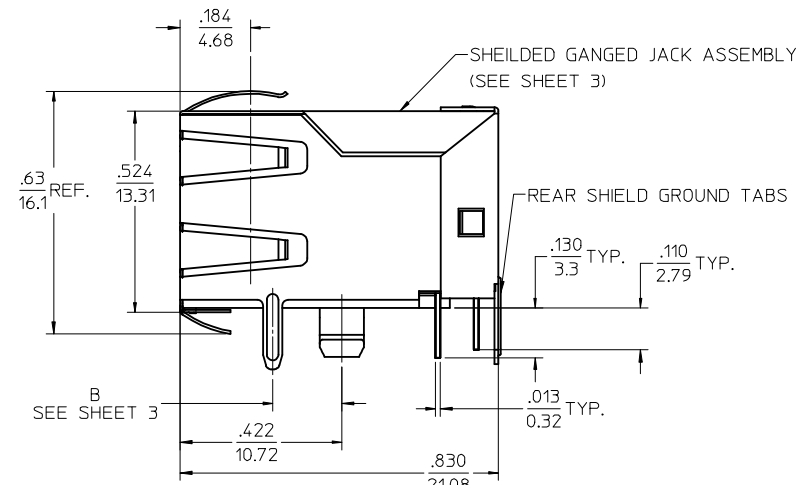
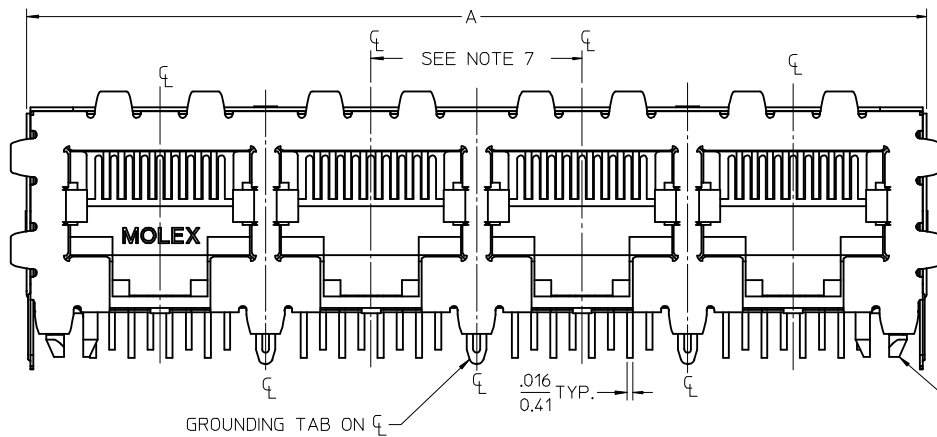
SIZE  
 C

MOLEX INCORPORATED

SDA-43223

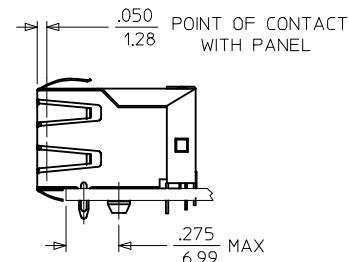
SHEET NO.  
 1 OF 6

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION



SUGGESTED PANEL OPENING

SCALE : 2/1



4 PORT 8 LOADED  
8 JACK SHOWN

- NOTES:
- MATERIAL:  
HOUSING: GLASS FILLED NYLON, UL94V-0, COLOR: BLACK  
INSULATOR: GLASS FILLED NYLON, UL94V-0, COLOR: BLACK  
TERMINALS: PHOSPHOR BRONZE: .012/ 0.30 THICK  
SHIELD: BRASS, FRONT .007/ 0.18 THICK, REAR .010/ 0.25 THICK
  - FINISH:  
TERMINALS:  
SELECT GOLD IN CONTACT AREA: 50 MICROINCHES/ 1.27 MICROMETERS MIN.,  
\*SELECT TIN IN PC TAIL AREA: 100 MICROINCHES/ 2.54 MICROMETERS MIN.,  
WITH OVERALL NICKEL UNDERPLATE: 50 MICROINCHES/ 1.27 MICROMETERS MIN.  
SHIELD:  
\*100 MICROINCHES/ 2.54 MICROMETERS NICKEL OVER 50 MICROINCHES/ 1.27 MICROMETERS COPPER UNDERPLATE. PCB GROUND TABS DIPPED IN TIN  
\*THE PRIMARY SHIPPING CARTON WILL BE LABELED "COMPLIANT TO RoHS DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC". CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT WITH TIN-LEAD IN THE PC TAIL AND/OR SHIELD.
  - PRODUCT SPECIFICATION AND PROCESSING PARAMETERS: PS-43223-001.
  - PACKAGING SPECIFICATION:  
SHIELDED CONNECTOR ASSEMBLIES PACKAGED IN TRAYS PER MOLEX PACKAGING SPECIFICATION PK-44150-004.
  - SEE SHEETS 4-6 FOR P.C. BOARD LAYOUTS.
  - REAR SHIELD IS AVAILABLE WITH (1) CENTERED GROUND TAB ON 4 & 8 PORT VERSIONS.
  - 8 CIRCUIT JACKS CENTERLINE TO CENTERLINE SPACING IS .550/ 13.97.
  - ALL UNTOLERANCED DIMENSIONS ARE SHOWN FOR REFERENCE ONLY.
  - THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

HOUSING SIZE	CIRCUIT SIZE	NO. OF PORTS	DIM. A	DIM. C	DIM. D	DIM. E
8	8	2	1.224 (31.09)	.350 (8.89)	1.000 (25.40)	1.255 (31.88)
8	8	4	2.324 (59.03)	.350 (8.89)	2.100 (53.34)	2.355 (59.82)
8	8	6	3.424 (86.97)	.350 (8.89)	3.200 (81.28)	3.455 (87.76)
8	8	8	4.524 (114.91)	.350 (8.89)	4.300 (109.22)	4.555 (115.97)
8	2	8	4.524 (114.91)	.050 (1.27)	4.300 (109.22)	4.555 (115.97)

SEE SHEET 1 EC NO: UCP2009-0477 DRWN:JBELL CHKD:JBELL APPR:FSMITH 2008/09/05 2008/09/11 2008/09/11	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± .015 2 PLACES ± 0.38 ± --- 1 PLACE ± --- ± --- ANGULAR ± 1/2°	DIMENSION STYLE IN/MM DRAWN BY DATE JTR 1993/10/18 CHECKED BY DATE JTR 1993/10/18 APPROVED BY DATE RAS 1993/10/18	SCALE 4:1 DESIGN UNITS INCH THIRD ANGLE PROJECTION	TITLE LOW PROFILE GANGED, RIGHT ANGLE MODULAR JACK ASSEMBLY MOLEX MOLEX INCORPORATED MATERIAL NO. SEE SHTS 3 DOCUMENT NO. SDA-43223 SHEET NO. 2 OF 6	
	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				
	K1	REV				

FLUSH MOUNT (UNSHIELDED)

ASSEMBLY NUMBER	CONNECTOR SIZE	NUMBER OF CIRCUITS	NUMBER OF PORTS	PACKAGING STYLE	PACKAGING SPECIFICATION
43223-6001	6	6	2	TRAY	PK-43249-004
43223-6004	6	6	3	↑	↑
43223-6007	6	6	4		
43223-6010	6	6	5		
43223-6013	6	6	6		
43223-6019	6	6	8		
43223-6022	6	4	2		
43223-6025	6	4	3		
43223-6028	6	4	4		
43223-6031	6	4	5		
43223-6034	6	4	6		
43223-6040	6	4	8		
43223-6043	6	2	2		
43223-6046	6	2	3		
43223-6049	6	2	4		
43223-6052	6	2	5		
43223-6055	6	2	6	↓	↓
43223-6058	6	2	8	TRAY	PK-43249-004

43223-8001	8	10	2	TRAY	PK-43249-004
43223-8004	8	10	3	↑	↑
43223-8007	8	10	4		
43223-8010	8	10	5		
43223-8013	8	10	6		
43223-8019	8	10	8		
43223-8022	8	8	2		
43223-8025	8	8	3		
43223-8028	8	8	4		
43223-8031	8	8	5		
43223-8034	8	8	6		
43223-8040	8	8	8		
43223-8041	8	4	5	↓	↓
43223-8042	8	6	3	TRAY	PK-43249-004

FLANGELESS (UNSHIELDED)

ASSEMBLY NUMBER	CONNECTOR SIZE	NUMBER OF CIRCUITS	NUMBER OF PORTS	PACKAGING STYLE	PACKAGING SPECIFICATION
43223-6101	6	6	2	TRAY	PK-43249-004
43223-6104	6	6	3	↑	↑
43223-6107	6	6	4		
43223-6110	6	6	5		
43223-6113	6	6	6		
43223-6119	6	6	8		
43223-6122	6	4	2		
43223-6125	6	4	3		
43223-6128	6	4	4		
43223-6131	6	4	5		
43223-6134	6	4	6		
43223-6140	6	4	8		
43223-6143	6	2	2		
43223-6146	6	2	3		
43223-6149	6	2	4		
43223-6152	6	2	5		
43223-6155	6	2	6	↓	↓
43223-6158	6	2	8	TRAY	PK-43249-004

43223-8101	8	10	2	TRAY	PK-43249-004
43223-8104	8	10	3	↑	↑
43223-8107	8	10	4		
43223-8110	8	10	5		
43223-8113	8	10	6		
43223-8119	8	10	8		
43223-8122	8	8	2		
43223-8131	8	8	3		
43223-8140	8	8	4		
43223-8149	8	8	5		
43223-8158	8	8	6	↓	↓
43223-8176	8	8	8	TRAY	PK-43249-004

43223-8191	8	6	2	TUBE	PK-43249-005
43223-8192	8	4	4	TUBE	PK-43249-005
43223-8193	8	4	3	TUBE	PK-43249-005
43223-8195	8	8	2	TUBE	PK-43249-005
43223-8196	8	8	3	TUBE	PK-43249-005
43223-8197	8	8	4	TUBE	PK-43249-005

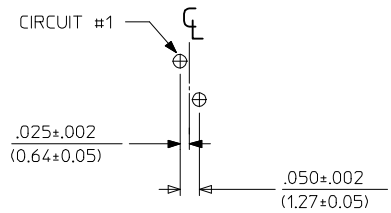
FLANGELESS (SHIELDED)

ASSEMBLY NUMBER	DIMENSION "B"	CONNECTOR SIZE	NUMBER OF CIRCUITS	NUMBER OF PORTS	NUMBER OF REAR SHIELD GROUND TABS	PACKAGING STYLE	PACKAGING SPECIFICATION
43223-8128	.180	8	8	2	1	TRAY	PK-44150-004
43223-8146	.180	8	8	4	3	↑	↑
43223-8164	.180	8	8	6	5		
43223-8182	.180	8	8	8	7		
43223-8185	.180	8	8	8	1		
43223-8188	.180	8	8	4	1	↓	↓
43223-8194	.180	8	2	8	7	TRAY	PK-44150-004

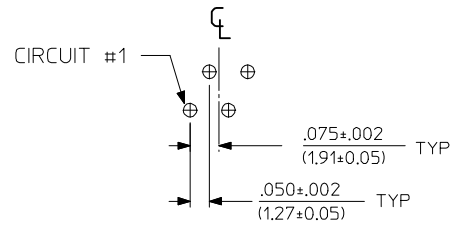
43223-8301	.145	8	8	2	1	TRAY	PK-44150-004
43223-8302	.145	8	8	4	3	↑	↑
43223-8303	.145	8	8	6	5		
43223-8304	.145	8	8	8	7		
43223-8305	.145	8	8	8	1		
43223-8306	.145	8	8	4	1	↓	↓
43223-8307	.145	8	2	8	7	TRAY	PK-44150-004

SNAP FIT PEG VERSIONS

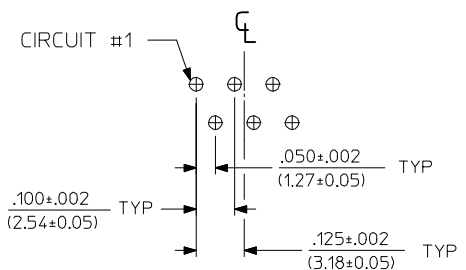
SEE SHEET 1 EC NO: UCP2009-0477 DRWN:JBELL 2008/09/05 CHKD:JBELL 2008/09/11 APPR:FSM/TH 2008/09/11 K1	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)	DIMENSION STYLE IN/MM	SCALE 2:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION
		4 PLACES ± --- INCH 3 PLACES ± --- ±.015 2 PLACES ± 0.38 ± --- 1 PLACE ± --- ± ---	DRAWN BY DATE JTR 1993/10/18 CHECKED BY DATE JTR 1993/10/18 APPROVED BY DATE RAS 1993/10/18	LOW PROFILE GANGED, RIGHT ANGLE MODULAR JACK ASSEMBLY		
		ANGULAR ±1/2° DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	MATERIAL NO. SEE CHART SIZE C	MOLEX MOLEX INCORPORATED SDA-43223	SHEET NO. 3 OF 6	
		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				



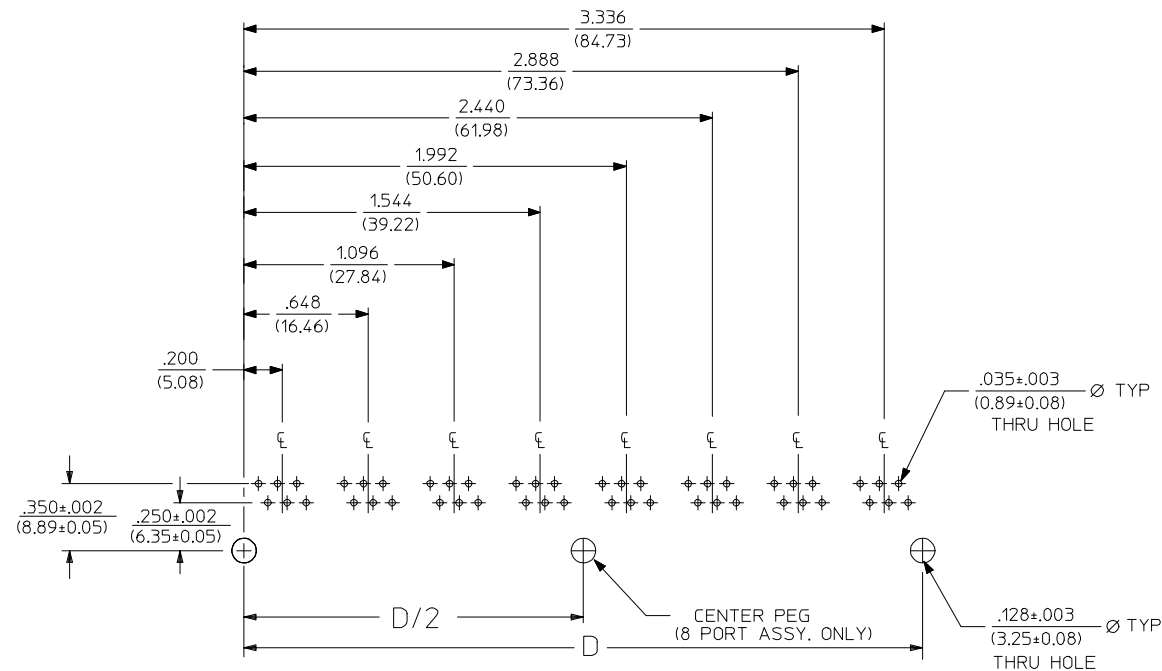
6 LOADED 2 DETAIL  
SCALE: 4/1



6 LOADED 4 DETAIL  
SCALE: 4/1



6 LOADED 6 DETAIL  
SCALE: 4/1

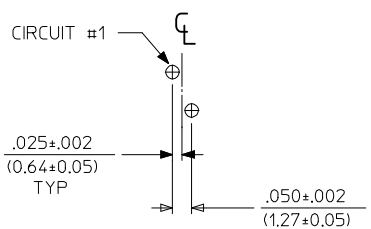


SUGGESTED P.C. BOARD LAYOUT  
COMPONENT SIDE OF BOARD  
8 PORT, 6 LOADED 6, LAYOUT SHOWN  
(SNAP-FIT VERSIONS)

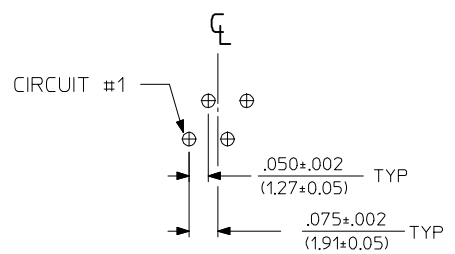
NOTES:  
1. RECOMMENDED PCB THICKNESS .062±.005/(1.57±0.13)

NUMBER OF PORTS	DIM. D
2	.848 (21.54)
3	1.296 (32.92)
4	1.744 (44.30)
5	2.192 (55.68)
6	2.640 (67.06)
8	3.536 (89.81)

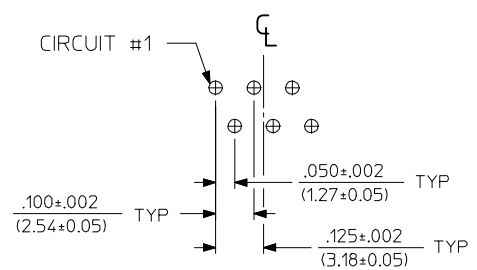
SEE SHEET 1 EC NO: UCP2009-0477 DRWN:JBELL 2008/09/05 CHKD:JBELL 2008/09/11 APPR:FSM1TH 2008/09/11 K1	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE <b>IN/MM</b>	SCALE <b>2:1</b>	DESIGN UNITS <b>INCH</b>	THIRD ANGLE PROJECTION		
		4 PLACES ± --- ± --- 3 PLACES ± --- ±.015 2 PLACES ± 0.38 ± --- 1 PLACE ± --- ± ---	mm INCH ± --- ± --- ±.015 ± 0.38 ± --- ± --- ± ---	DRAWN BY JTR	DATE 1993/10/18	TITLE <b>LOW PROFILE GANGED, RIGHT ANGLE MODULAR JACK ASSEMBLY</b>			
		ANGULAR ±1/2°		CHECKED BY JTR	DATE 1993/10/18	APPROVED BY RAS			
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		MATERIAL NO. <b>SEE SHT 3</b>	DATE 1993/10/18	MOLEX INCORPORATED		DOCUMENT NO. <b>SDA-43223</b>	SHEET NO. <b>4 OF 6</b>



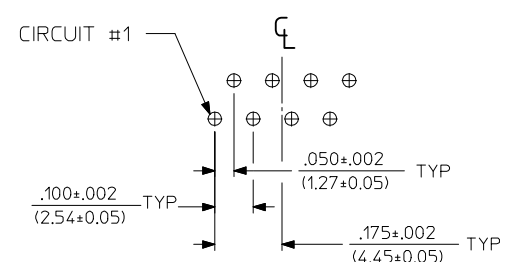
8 LOADED 2 DETAIL  
SCALE: 4/1



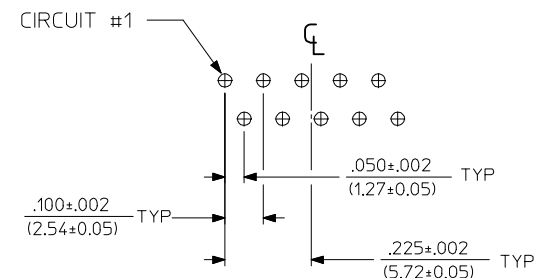
8 LOADED 4 DETAIL  
SCALE: 4/1



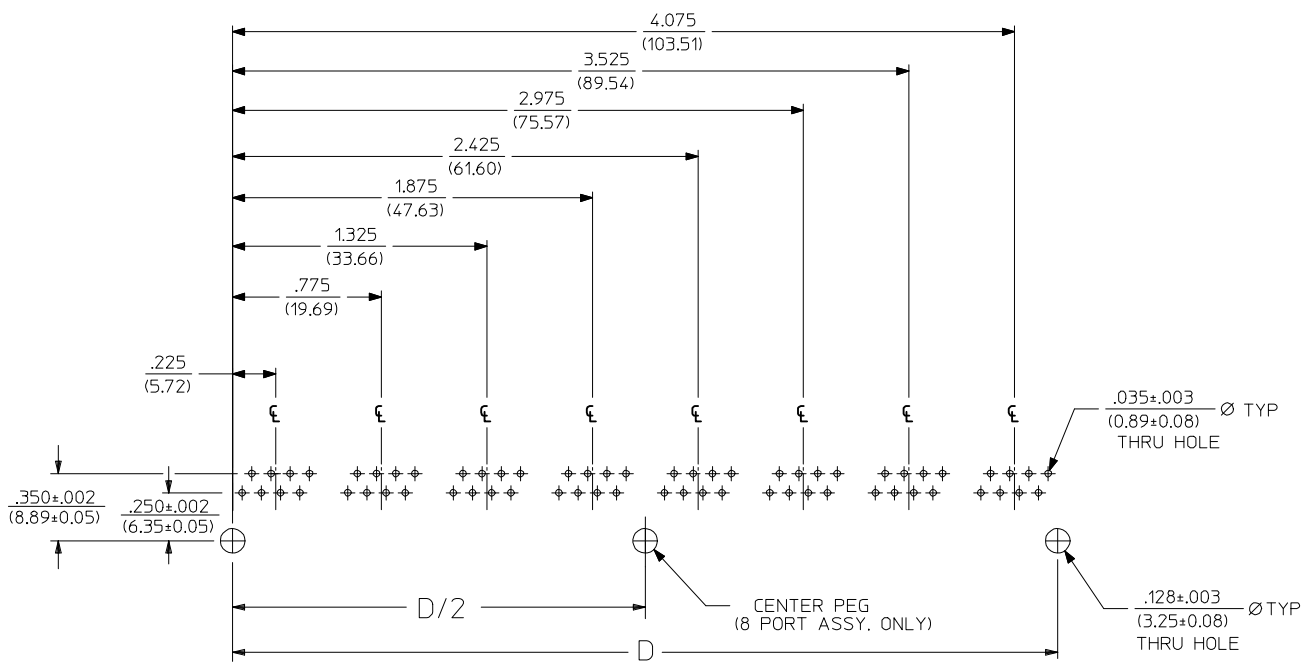
8 LOADED 6 DETAIL  
SCALE: 4/1



8 LOADED 8 DETAIL  
SCALE: 4/1



8 LOADED 10 DETAIL  
SCALE: 4/1



SUGGESTED P.C. BOARD LAYOUT  
COMPONENT SIDE OF BOARD  
8 PORT, 8 LOADED 8  
(SNAP-FIT VERSIONS)

NOTES:  
1. RECOMMENDED PCB THICKNESS: .062±.005/(1.57±0.13)

NUMBER OF PORTS	DIM. D
2	1.000 (25.40)
3	1.550 (39.37)
4	2.100 (53.34)
5	2.650 (67.31)
6	3.200 (81.28)
8	4.300 (109.32)

SEE SHEET 1	QUALITY SYMBOLS
EC NO: UCP2009-0477	▽=0
DRWN:JBELL 2008/09/05	▽=0
CHKD:JBELL 2008/09/11	
APPR:FSM/TH 2008/09/11	
REV	DESCRIPTION
K1	

GENERAL TOLERANCES (UNLESS SPECIFIED)	
	mm INCH
4 PLACES ± ---	± ---
3 PLACES ± ---	± .015
2 PLACES ± 0.38	± ---
1 PLACE ± ---	± ---
ANGULAR ±1/2°	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	

DIMENSION STYLE	
IN/MM	
DRAWN BY	DATE
JTR	1993/10/18
CHECKED BY	DATE
JTR	1993/10/18
APPROVED BY	DATE
RAS	1993/10/18
MATERIAL NO.	DOCUMENT NO.
SEE SHT 3	SDA-43223

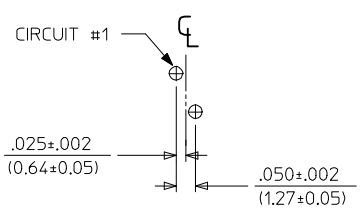
SCALE 2:1 DESIGN UNITS INCH THIRD ANGLE PROJECTION

LOW PROFILE GANGED, RIGHT ANGLE MODULAR JACK ASSEMBLY

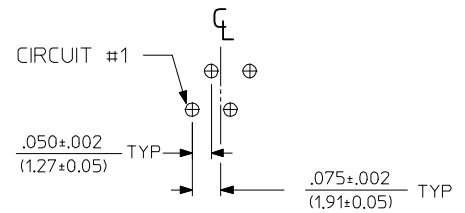
**MOLEX** MOLEX INCORPORATED

SHEET NO. 5 OF 6

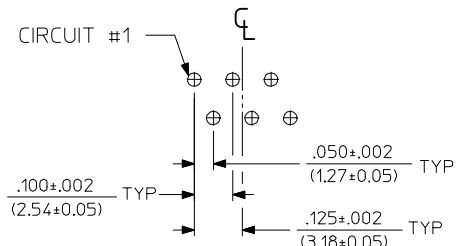
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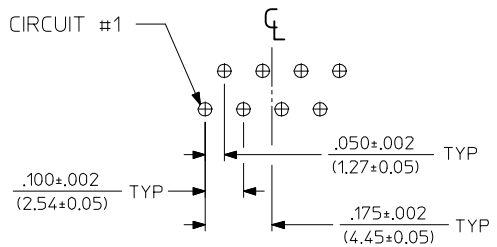
8 LOADED 2 DETAIL  
SCALE: 4/1



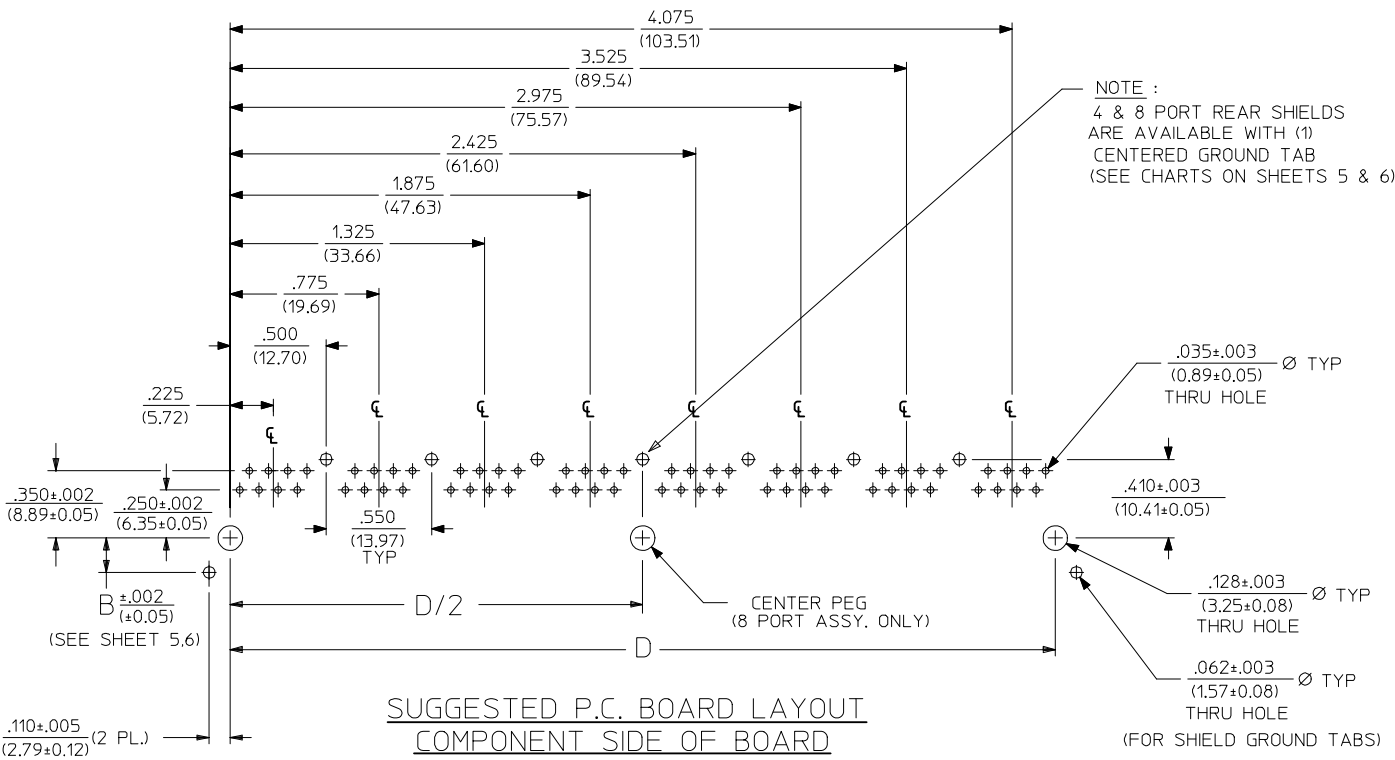
8 LOADED 4 DETAIL  
SCALE: 4/1



8 LOADED 6 DETAIL  
SCALE: 4/1



8 LOADED 8 DETAIL  
SCALE: 4/1



NOTE:  
4 & 8 PORT REAR SHIELDS  
ARE AVAILABLE WITH (1)  
CENTERED GROUND TAB  
(SEE CHARTS ON SHEETS 5 & 6)

SUGGESTED P.C. BOARD LAYOUT  
COMPONENT SIDE OF BOARD  
8 PORT, 8 LOADED 8  
(SHIELDED) LAYOUT SHOWN  
(SNAP-FIT VERSIONS)

NOTES:  
1. RECOMMENDED PCB THICKNESS: .062±.005/(1.57±0.13)

NUMBER OF PORTS	DIM. D
2	1.000 (25.40)
4	2.100 (53.34)
6	3.200 (81.28)
8	4.300 (109.32)

SEE SHEET 1 EC NO: UCP2009-0477 DRWN:JBELL 2008/09/05 CHKD:JBELL 2008/09/11 APPR:FSM/TH 2008/09/11 K1	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE 2:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	
		4 PLACES ± --- ± --- 3 PLACES ± --- ±.015 2 PLACES ±.38 ± --- 1 PLACE ± --- ± ---	mm INCH	DRAWN BY JTR	DATE 1993/10/18	TITLE LOW PROFILE GANGED, RIGHT ANGLE MODULAR JACK ASSEMBLY			
		ANGULAR ±1/2°		CHECKED BY JTR	DATE 1993/10/18	APPROVED BY RAS			
		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		MATERIAL NO. SEE SHT 3	DATE 1993/10/18	MOLEX INCORPORATED		DOCUMENT NO. SDA-43223	SHEET NO. 6 OF 6

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